Fig. 1

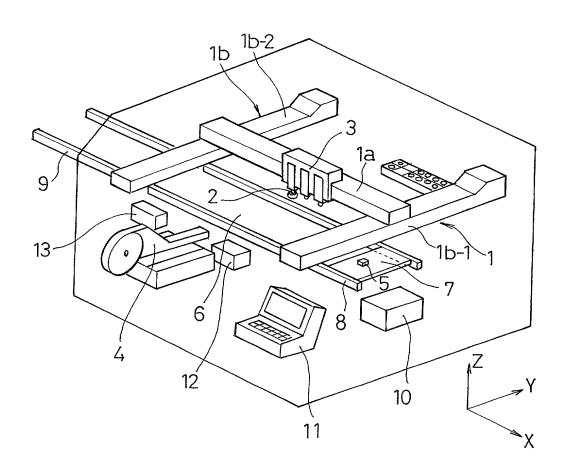
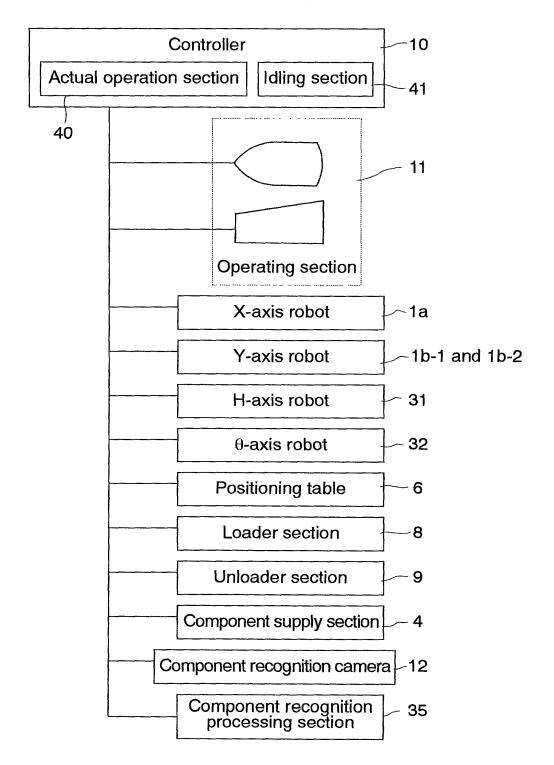


Fig. 2



F i g . 3

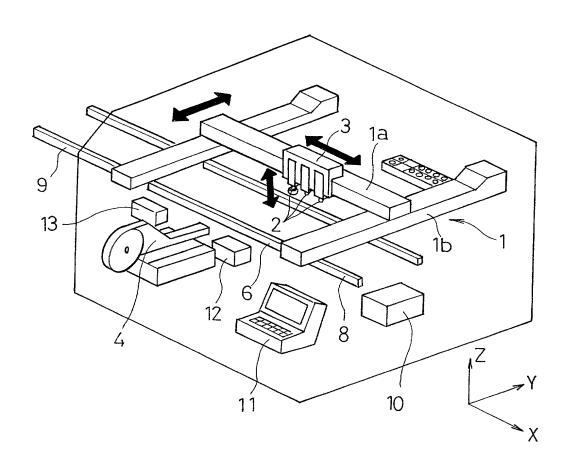
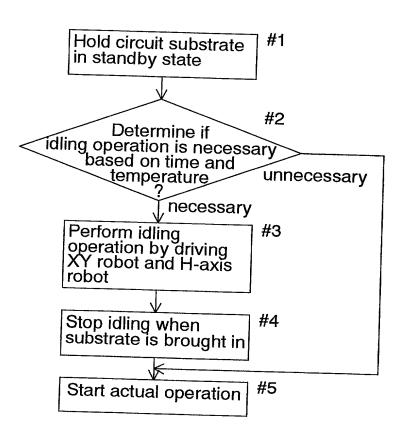


Fig. 4



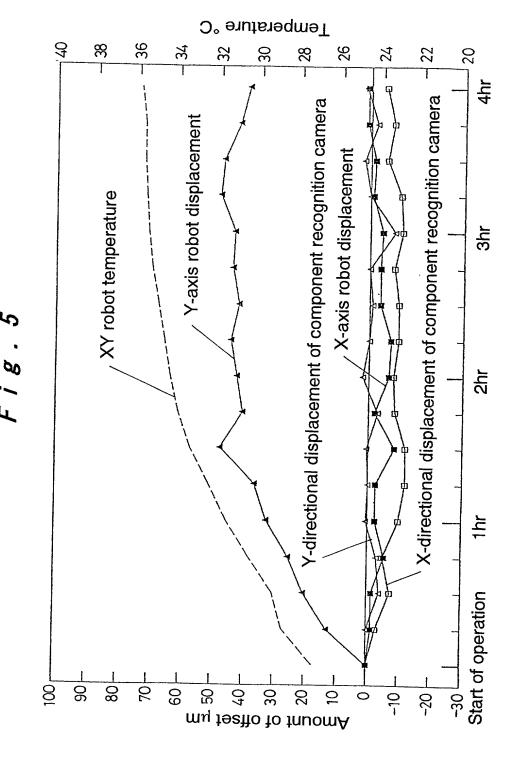
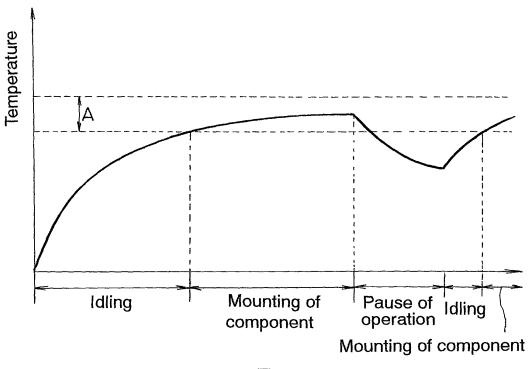


Fig. 6



Time

Fig. 7

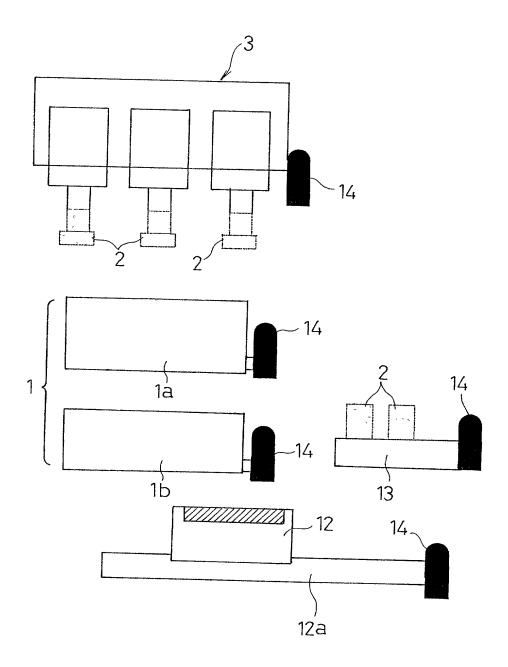
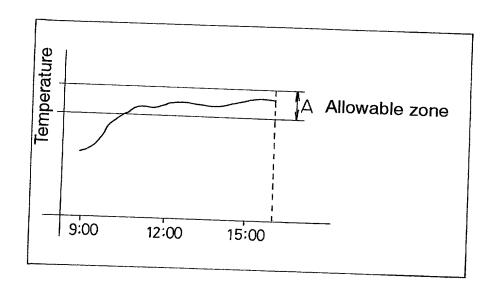


Fig. 8

	Temperature change of unit	Temperature °C
1	X-axis robot	27
2	Y-axis robot	27
3	Head	25
4	Component recognition camera	25

Fig. 9A



F i g . 9 B

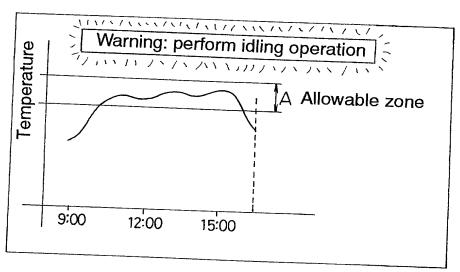


Fig. 10 Prior Art

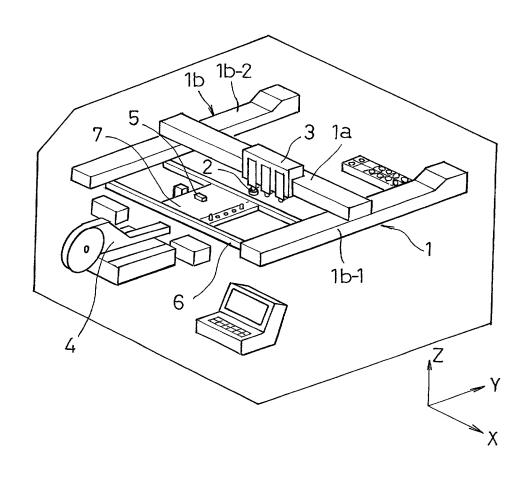


Fig. 11 Prior Art

